

# Acrylic Glass Sleeving 8KV

## ABOUT THIS PRODUCT

This is a fibre glass braid saturated in acrylic varnish making it a tough and flexible insulation material. It possesses good electrical and mechanical strength and has excellent compatibility with Class F impregnating resins and varnishes, making it ideal for protecting electrical conductors and terminals.

*Please note: Care should be taken to minimise dust formation during handling and cutting this glass based material as dust or broken particles may cause skin irritation.*

*Note: Other diameters supplied upon request.*



## FEATURES AND BENEFITS

- Good flexibility – electrical properties maintained after flexing
- Good temperature resistance
- Excellent chemical resistance (oils, fluids, aggressive chemical agents)
- Good mechanical resistance
- Halogen free
- Non fraying
- Good abrasion resistance
- Compatible with most insulating varnishes

## APPLICATIONS

- Harnessing
- Mechanical protection
- Electrical insulation
- Motor and transformer insulation

## MATERIAL DATA

<b>Product Code</b>	<b>212</b>
<b>Material</b>	<b>Acrylic</b>
<b>Standard Colour</b>	<b>Natural, Black, Red, Yellow</b>
<b>Operating Temperature – °C</b>	<b>-25 – +155</b>
<b>Dielectric Strength – kV</b>	<b>8</b>
<b>Relevant Specifications</b>	<b>UL 1441, IEC 60684 Part 3</b>
	<b>UL Recognized File no: E121222</b>

## DIELECTRIC STRENGTH

Test	Method	VAC80 UL GRADE
IEC 60684	250 mm.Inst. B/D Central Value (kV)	7.0
IEC 60684	250 mm.Inst. B/D Lowest Value (kV)	6.0
DIN 40620	200 mm. 60 sec. Proof. (kV)	5.0
UL 1441	25 mm.Inst B/D (kV)	8.0

## Handling

Care should be taken to minimize dust formation during handling and cutting this glass based material as dust or broken particles may cause skin irritation. The use

<Ref No v1>

23 Ullswater Crescent

Coulsdon

Surrey

CR5 2UY

TEL: +44(0) 20 8668 1481

WEB: [www.croylek.com](http://www.croylek.com)

EMAIL: [sales@croylek.co.uk](mailto:sales@croylek.co.uk)

## TECHNICAL TABLE

Property	Test	Result
Heat Resistance	Bending after heating IEC 60684 Part 2 Clause 13 48 hours at 180°C	No cracking or detachment of coating shall be visible and the original colours shall be clearly recognisable
	UL 1441-60 days at 190°C	Dielectric strength after ageing: average breakdown 5000V.
Flammability	Flame propagation IEC 60684 Part 2 Clause 26 Method A Vertical with mandrel	Extinguishes within 60 seconds
	UL 1441 Horizontal Flame test	Passes.
Cold Resistance	Bending at low temperature: IEC 60684 Part 2 Clause 14 At -70°C	No cracking or detachment of coating shall be visible
	UL 1441-1h.at -10°C	No cracking.
Chemical Resistance	Simulation of real operating conditions	Compatible with most insulating varnishes

## DIMENSIONS

Reference	Nominal bore (mm)	Bore tolerance (mm)	Minimum Wall thickness (mm)	Standard Packaging (m)
VAC80__005	0.5	+ 0.20	0.28	400
VAC80__008	0.8	+ 0.20	0.35	400
VAC80__010	1.0	+ 0.20	0.38	400
VAC80__015	1.5	+ 0.20	0.38	300
VAC80__020	2.0	+ 0.20	0.38	200
VAC80__025	2.5	+ 0.20	0.46	200
VAC80__030	3.0	+ 0.20	0.46	200
VAC80__035	3.5	+ 0.20	0.46	200
VAC80__040	4.0	+ 0.40	0.51	200
VAC80__050	5.0	+ 0.50	0.51	100
VAC80__060	6.0	+ 0.50	0.51	100
VAC80__070	7.0	+ 0.50	0.51	100
VAC80__080	8.0	+ 0.50	0.64	100
VAC80__090	9.0	+ 0.60	0.64	100
VAC80__100	10.0	+ 0.60	0.64	100
VAC80__120	12.0	+ 0.60	0.64	50
VAC80__140	14.0	+ 0.70	0.64	50
VAC80__160	16.0	+ 0.70	0.64	50
VAC80__180	18.0	+ 0.90	0.64	25
VAC80__200	20.0	+ 0.90	0.64	25